

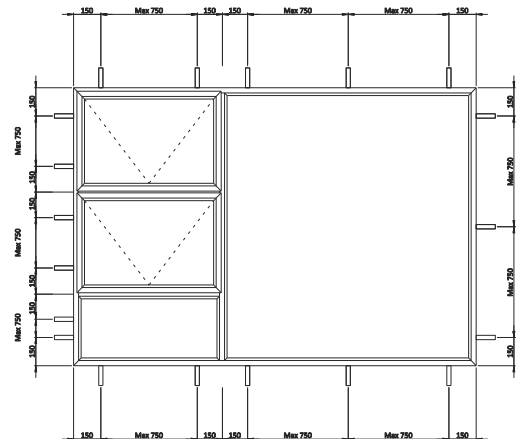


Fixing Lug Positions

When installing window | door frames, the position of the fixing lugs are crucial to ensure that the windows | doors do not blow out.

Window Installations:

- Lugs need to be positioned and secured to the reveal on all sides of the frame as per AAAMSA guidelines
- Lugs need to be positioned:
 - 150mm in from the corner
 - 150mm either side of the mullions/transoms
 - Spaced a maximum of 750mm apart



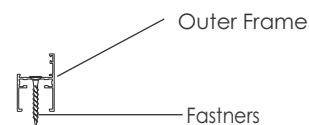
Fixing Method 1: Plastered Reveal

- Clip into the outer frame
- Fix as per AAAMSA guidelines into the opening
- Plastered over
- The left side is used for CW30.5
- The right side is used for CW36



Fixing Method 2: Brick Reveal

- De-glaze the window
- Fix as per AAAMSA guidelines into the opening
- Notch the beads where the fasteners are located, to allow the bead to clip in

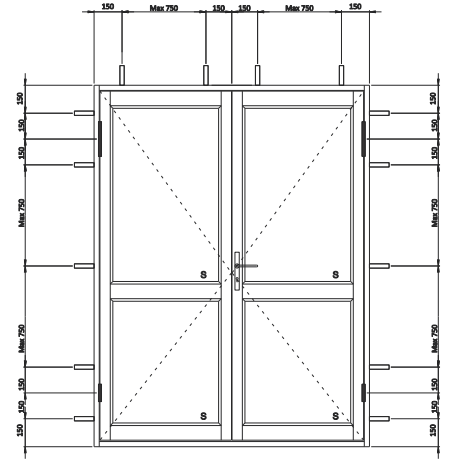




Fixing Lug Positions

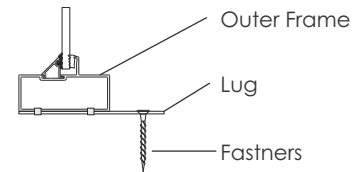
Door | Shopfront Installations:

- Lugs need to be positioned and secured to the reveal on both sides and the top of the frame as per AAAMSA guidelines
- Lugs need to be positioned:
 - 150mm in from the corner
 - 150mm either side of the mullions/transoms/hinges or lock cut-outs in the outer frame
 - Spaced a maximum of 750mm apart



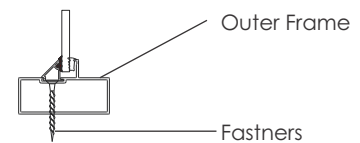
Fixing Method 1: Plastered Reveal

- Flat Bar Lug is Screwed or riveted to the outer frame
- Fixed as per AAAMSA guidelines into the opening
- Plastered over
- Used for C44 products



Fixing Method 2: Face Brick Reveal (2 Options)

- a. Fit trough the top of the frame
- De-glaze the product
 - Fix as per AAAMSA guidelines into the opening
 - Notch the beads where the fasteners are located, to allow the bead to clip in



- b. Fit through the bottom of the frame
- De-glaze the product
 - Drill a bigger hole in the outer wall of the profile and fix as per AAAMSA guidelines into the opening through the bottom wall of the frame
 - No notching required

